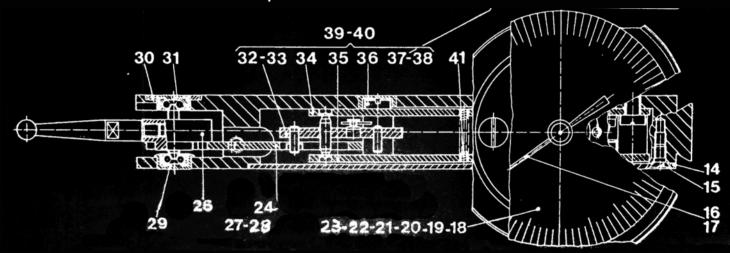
# DIAL INDICATOR

- > METR OLOGY dial indicator series with new innovative design in structural quality, functionality, and test accuracy, a total upgrade to satisfy your upmost demand.
- ➤ The brand new dial indicator series is design and assemble in Taiwan. Key components manufactured with Swiss technique, housing OEM by China, complete quality assurance performed by Jingstone Calibration Center (JCC ISO 17025 accredited lab) in Taiwan.
- The dial indicators are made with hardened aluminum alloy housing, precision gearings, fine-polished spindles, and Swiss type movements module. Along with jewelled bearings and shock protection to ensure overall accuracy.
- Measuring accuracy is according to the international standards of Germany DIN 878, DIN 2270, EN ISO 463, and Japan JIS B7503&B7533. All final calibration is done by ISO certified Jingstone Calibration Center. Calibration report is included.



Swiss precision technique





## Dial indicator max permissible error JIS B7503

Unit: um

	Scale interval  Measuring range		0.01mm	0.	002mm	0.001mm		
			10mm max.	2mm max.	Over 2 mm and less than 10mm	1mm max	Over 1 mm and less than 2mm	Over 2 mm and less than 5mm
	Retrac	e error	5	3	4	3	3	4
Ī	Repea	tability	5	0.5	1	0.5	0.5	1
		1/10 revolution	8	4	5	2.5	4	5
1		1/2 revolution	±9	±5	±6	±3	±5	±6
	<b>Indication error</b>	One revolutions	±10	±6	±7	±4	±6	±7
		Two revolutions	±15	±6	±8	±4	±6	±8
		Whole measuring range	±15	±7	±12	±5	±7	±10

## Dial test indicator max permissible error JIS B7533

Unit: um

Scale interval	Measuring range	Wide-range forward accuracy	Neighboring error	Narrow-range Neighboring error	Repeatability	Backward error
	0.5	5				3
0.01	0.8	8	5	3	3	3
	1.0	10				4
0.002	0.2	3	2	1	1	2
0.002	0.28	3	2	1	1	2



## **Dial Gauges**



#### Features

- Swiss style precision gear module design, accurate display, hardened aluminum alloy housing, assuring durability and reliability.
- Standard steel test tip Ø 3.175mm, hardened stainless steel spindle Ø5mm h6, stem diameter Ø8mm h6, thread M2.5-6g, for all brands of metric models.
- Shock protection structural design between spindles and stems; preventing shock waves from traveling to bearings and gears, hence insure durability.
- Gear module movement bearings are made with ruby, which is wear resistant, durable, anti-corrosive, and non-magnetic. Improve measuring repeatability.

## Standard Components

#### 1. Bezel locking knob

For locking bezel positions to avoid adjustment error and for convenient zero setting.

#### 2. Tolerance Limiter

Setting tolerance limits for fast test result readings.

#### 3. Dual color bezels

Both positive and negative measuring, dual color design for easy reading.

#### 4. Lifting cap

Lift the plunger to prevent touching the spindle which causes error with temperature.

#### 5. Indicator back lug

Ø5mm lug, for attaching to mechanical assembly or magnetic bases.

#### 6. Calibration report

All indicators pass the accuracy test according to German DIN, ISO and Japan JIS international standards. JCC certificate included.





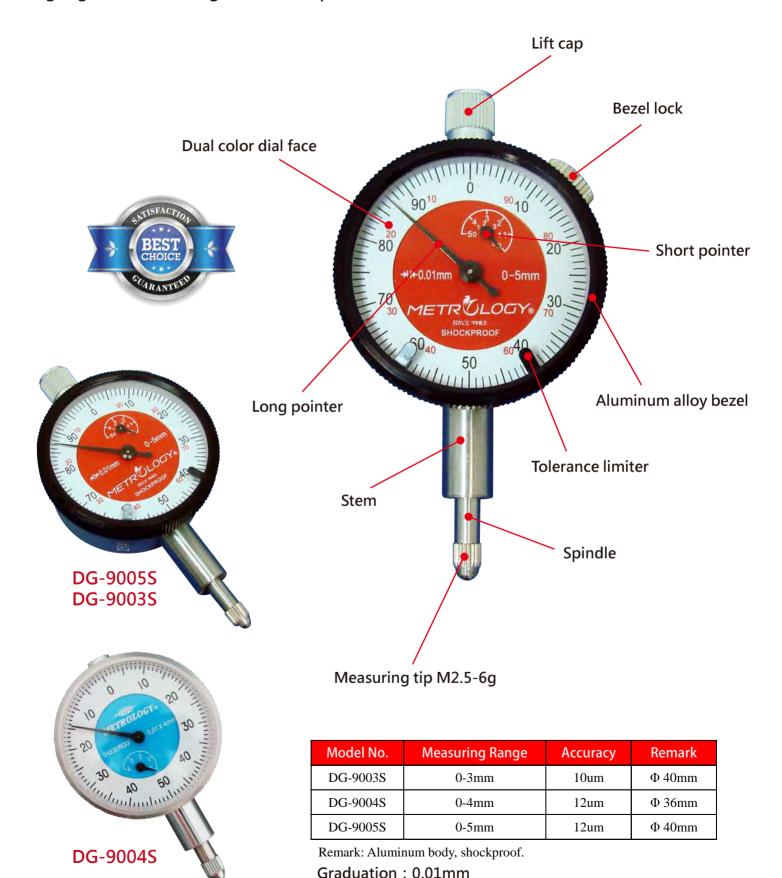






## ■ Dial Gauge (Small Bezel)

For measuring dimension of workpieces attached to machine table or setting gauge for measuring movement positions and distances.

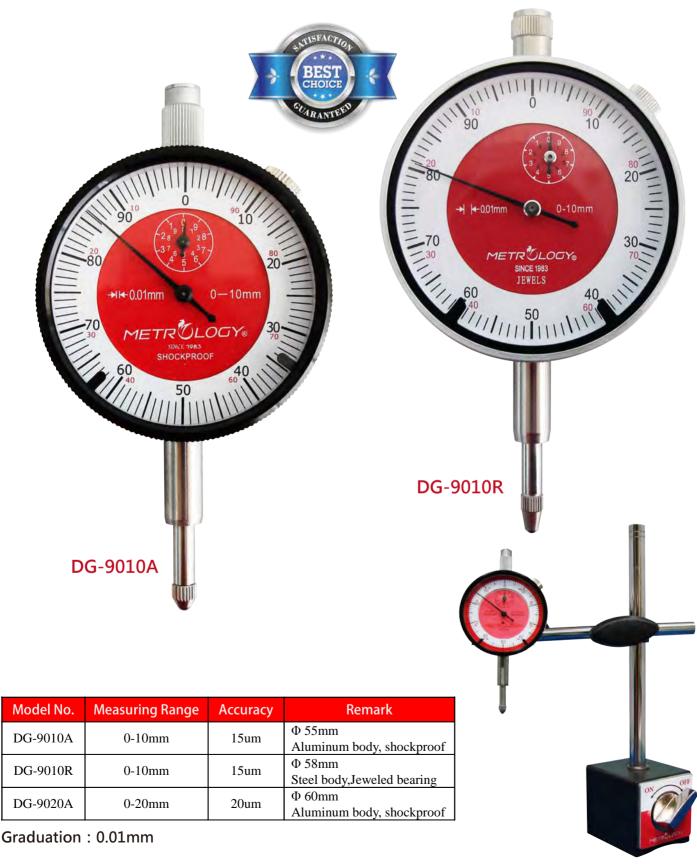


**DIAL INDICATOR** 



## ■ Dial Gauge (Standard)

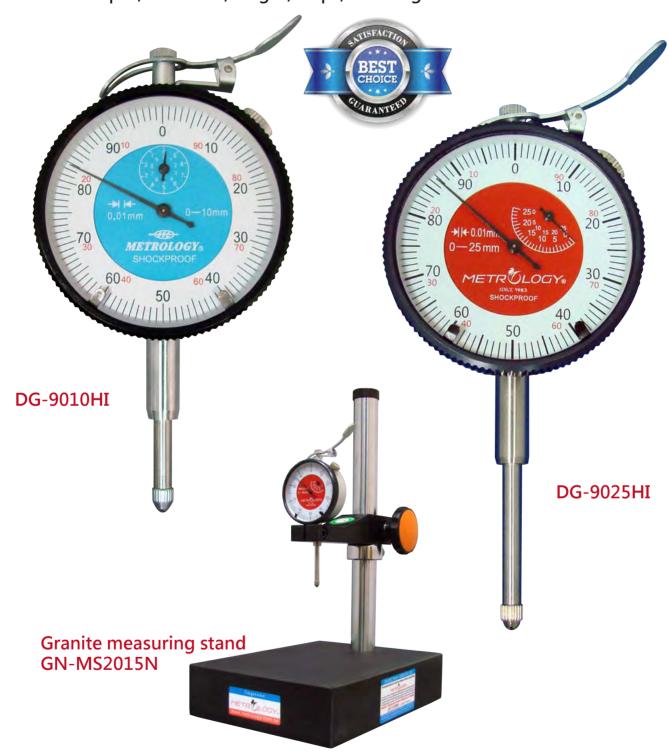
For measuring depth, thickness, height, length, and steps.



Magnetic stand MS-N80K

## ■ Dial Gauge (Hoist Type)

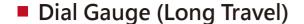
Suitable for pairing up with mechanical device and measuring stands to measure depth, thickness, height, steps, and length.



Model No.	Measuring Range	Accuracy	Remark
DG-9010HI	0-10mm	15um	Φ 55mm Aluminum body, shockproof,
DG-9025HI	0-25mm	20um	with hoist install.

Graduation: 0.01mm





Suitable for pairing up with measuring stands to measure depth, thickness, height, steps, and length.

Attached to machine table or setting gauge for measuring

movement positions and distances.



Long and short pointers are co-axial.

Spindle movement match readings simultaneously.



Model No.	Measuring Range	Accuracy	Remark
DG-9030	0-30mm	20um	Φ. 50 C4 11 1
DG-9050	0-50mm	25um	Φ 58mm Steel body,
DG-9080	0-80mm	30um	Jeweled bearing.

Graduation: 0.01mm



**DG-9050** 



## ■ Dial Gauge (Long Travel & Large Bezel)

Suitable for pairing up with measuring stands to measure depth, thickness, height, steps, and length.

Attached to machine table or setting gauge for measuring movement positions and distances.



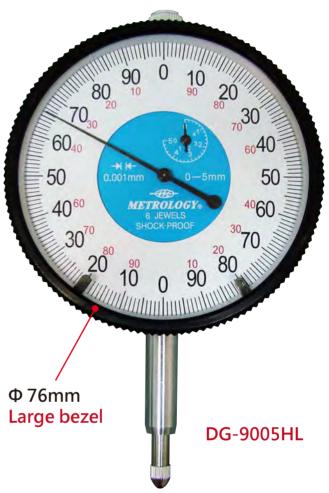


■ Dial Gauge (Micro)

For measuring depth, thickness, height, geometric error, and high precision

comparison measurement.





Model No.	Measuring Range	Accuracy	Remark
DG-9001H	0-1mm	4um	
DG-9003H	0-3mm	8um	Φ 60mm Aluminum body, Jeweled bearing, shockproof.  1 revolution: 0.2mm scale 0-100-0
DG-9005H	0-5mm	12um	
DG-9001HL	0-1mm	4um	
DG-9003HL	0-3mm	8um	Φ 76mm Aluminum body, Jeweled bearing, shockproof.  1 revolution: 0.2mm scale 0-100-0
DG-9005HL	0-5mm	12um	2-2

Graduation: 0.001mm



#### **Features**

- Spindle and stem are precision made with minimum backlash.
- Movements and bearings are made with ruby material, assuring precise transmission.
- Shock protection design prevents vibration traveling through spindle.



■ Dial Gauge (High Accuracy Comparison)



Granite measuring stand GN-MS3020H

Model No.	Medsuring nange	Graduation	riccuracy	Remark
DG-COMP	±0.05mm	0.001mm	2um	Stem Φ 8mm \ Jeweled bearing
DG-COMP1	±0.03mm	0.001mm	1.5um	Stem Φ 28mm \
DG-COMP05	±0.015mm	0.0005mm	1um	
DG-COMP02	±0.006mm	0.0002mm	0.5um	Jeweled bearing











#### ■ Digital Dial Gauge (Micro & Small Bezel)

Attached to machine table or setting gauge for measuring movement positions and distances.

Attached to small bore gauge or cylinder gauge for direct and indirect measurement of holes.



Resolution: 0.001mm/0.00005"

#### Digital Dial Gauge (Normal Micro)

Attached to machine table or setting gauge for measuring movement positions and distances. Attached to small bore gauge or cylinder gauge for direct and indirect measurement of holes.

#### **Buttons Functions**

in/mm: imperial/metric conversion

ZERO: set zero at any position.

ON/OFF: on/off switch

Model No.	Measuring Range	Accuracy	Remark
ED-9013HN	0-12.7mm / 0.5"	12um	Φ56 mm, Aluminum body

Resolution: 0.001mm / 0.00005"





#### Digital Dial Gauge (Micro)

Suitable for pairing up with measuring stands to measure depth, thickness, height, steps, and length.

Attached to machine table or setting gauge for measuring movement positions





#### ■ Digital Dial Gauge (Micro)

Suitable for pairing up with measuring stands to measure depth, thickness, height, steps, and length.

Attached to machine table or setting gauge for measuring movement positions





Rotatable

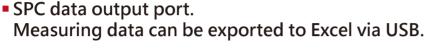
## Digital Dial Gauge (ABS/Rotatable /Micro)

Large LCD display can be turned 330 degrees.

• Easy to read and operate reducing vision errors.

 Absolute sensor measuring system, for fast and reliable measurement, no need to repeatedly reset zeros.

SPC data output port.





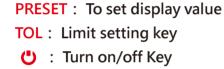
in/mm: Imperial/metric conversion

+/-: Digital display direction key

**ZERO/ABS**: Set zero at any position/

Absolute& increment value conversion

**ORIGIN**: Absolute zero











Model No.	Measuring Range	Resolution	Accuracy
ED-9013HA	0-13mm / 0.5"	0.001	4um
ED-9025HA	0-25mm / 1"	0.001mm 0.00005"	5um
ED-9050HA	0-50mm / 2"	0.00003	6um

SPC cable (optional accessories DO-ABW)



## ■ Digital Dial Gauge (ABS/Rotatable /Micro)

Suitable for pairing up with measuring stands to measure depth, thickness, height, steps, and length. Attached to machine table or setting gauge for measuring movement positions and distances.





## 【330 Degree Rotatable Diagram】











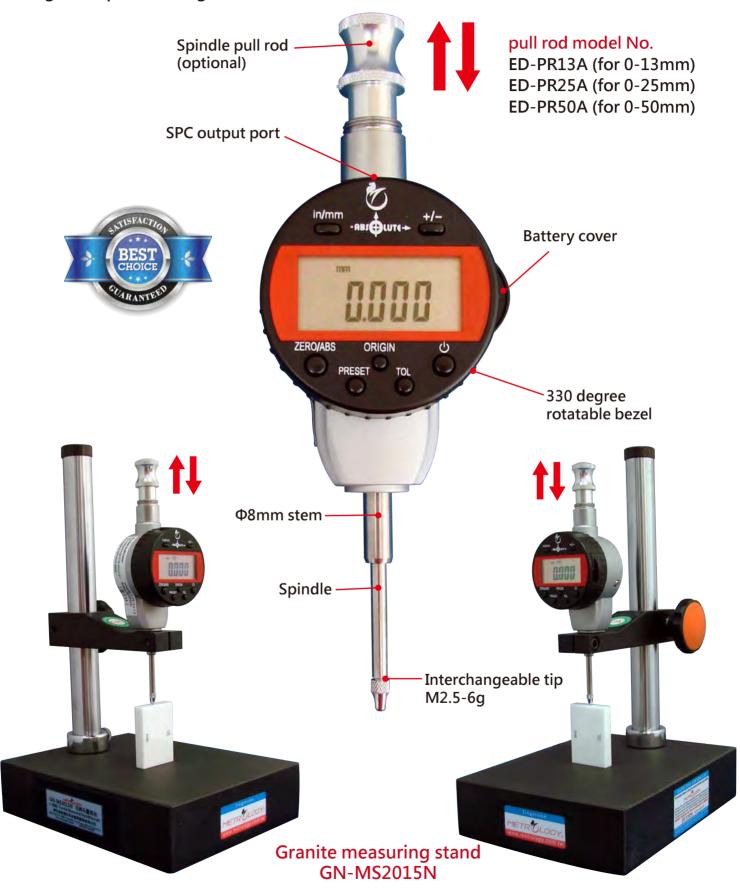






## ■ Digital Dial Gauge (ABS/Rotatable /Micro)

Pair with varies type of granite measuring stand for measuring depth, thickness, height, steps, and length.





#### Contact Points



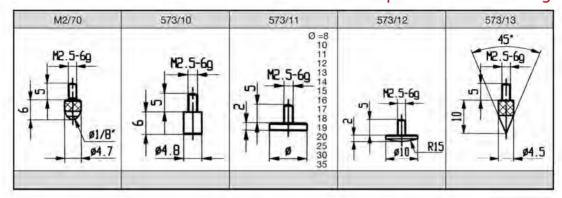
Model No.	Туре	Specification	Material
DI-B3	Ball point	Ф3*L6mm	
DI-S17		R3*L17 Ф4mm	
DI-S27	Spherical point	R3*L27 Ф4mm	Hardened
DI-S37		R3*L37 Ф4mm	steel
DI-F5		Φ5*L8mm	
DI-F10	Flat point	Φ10*L8mm	
DI-F10C		Φ10*L4mm	Ceramic
DI-T0.3	Taper point	R0.3*L15mm	
DI-D1.5	Needle point	Ф1.5*L30mm	
DI-ER10		Φ5*L10mm	1111
DI-ER20		Ф5*L20mm	Hardened
DI-ER40	Extension rod	Φ5*L40mm	steel
DI-ER60	]	Φ5*L60mm	
DI-ER80		Φ5*L80mm	

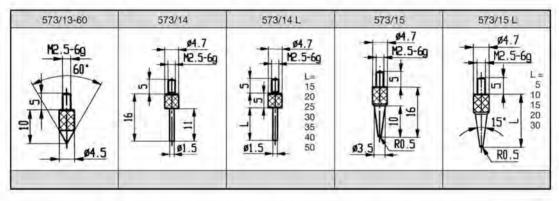
Screw specifications: M2.5-6g

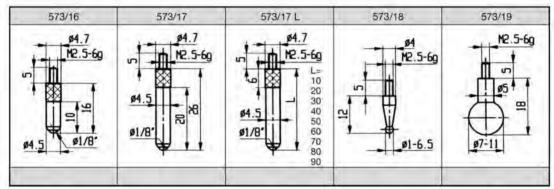


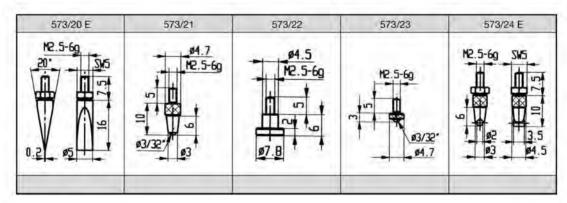
#### Contact Points

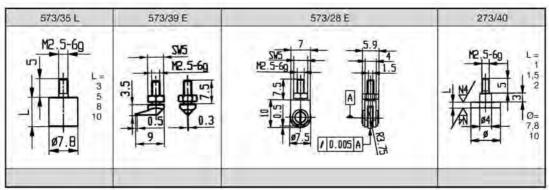
#### Screw specifications: M2.5-6g













## ■ Measuring Stand (Chrome Steel)

Can be fitted with varies indicators, for direct and indirect measuring of height, depth, thickness, step, flatness, parallels, and roundness, and etc.



Model No.	Specification	Flatness
MS-S90	Ф90тт	2um
MS-S150	Ф150mm	4um

Main column: chrome steel Φ25xL250mm Measuring stand: polished chrome steel Traveling: 40mm hand-turn wheel



## ■ Measuring Stand (Chrome Steel)

Can be fitted with varies indicators, for direct and indirect measuring of height, depth, thickness, step, flatness, parallels, and roundness, and etc.



MS-S2015

Model No.	Specification	Flatness
MS-S1510	150x100mm	3um
MS-S2015	200x150mm	5um

Main column: chrome steel Φ25xL250mm Measuring stand: polished chrome steel Traveling: 40mm hand-turn wheel



## **Level-Type Dial Indicator**

#### Feature

- Swiss style precision gear module design, precision display, aluminum or steel housing, ensuring reliability and durability.
- STISFACTION

  SEST
  CHOICE

  CIARANTESP
- Produced and calibrated according to German DIN 2270 and JIS B7533 standards.
- Magnetic proof pointer design. Readings are not affected under normal magnetic fields.
- Measuring contact points of 240 degrees variable directions.
- Internal movement is made of ruby bearings.
- Dual color bezel with contrast graduation scale for easy readings.
- With 3 position dovetail guides for clamping varies type of device and magnetic tools.
- With Φ8mm Φ4mm dovetail grip.



#### **Calibration Report**

All measuring accuracy is according to German DIN 2270, ISO and Japan JIS B7533 international standards. JCC calibration report is included.

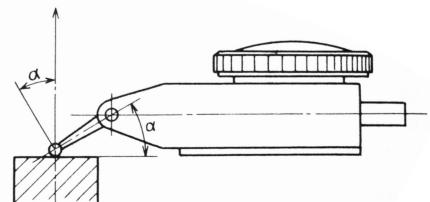
#### Note on the use of Level-type Dial Indicator

With the measuring insert lying parallel to the workpiece surface, these indicators give true reading. In another measuring position, the effective lever length changes so that the read value needs to be corrected.

#### 【Correction Parameter Diagram】

#### Displacement

Angle $(\alpha)$	$\cos \alpha$
5°	0.996
10°	0.985
15°	0.966
30°	0.866
45°	0.707
60°	0.500

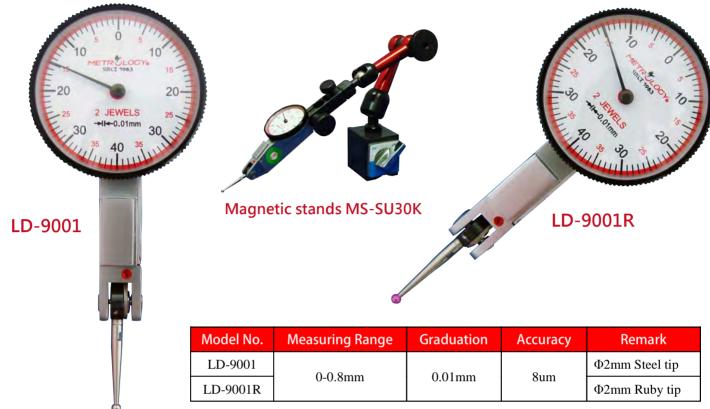


Actual measured value = measured value x Cos α



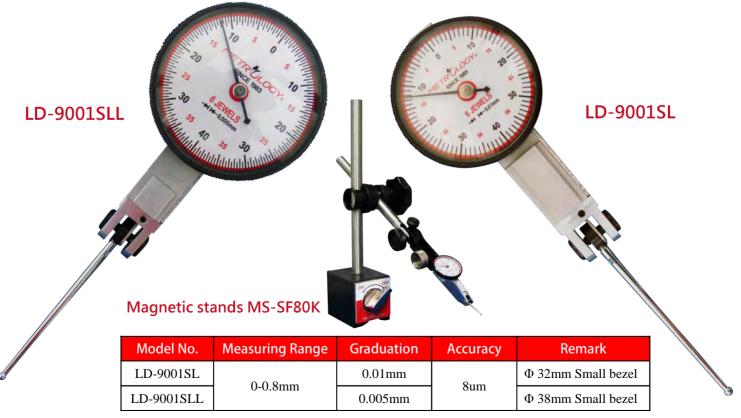
## ■ Level Type Dial Indicator (Standard)

For measuring parallel, flatness, straightness, roundness, concentricity, runout of geometric tolerance and etc.



Remark: Φ 32mm Small bezel

#### ■ Level Type Dial Indicator (Long Measuring Inserts)



Remark: Φ2mm L:44mm Super long steel tip, Interchangeable ruby tip, Model no.: LD-1SLR2(option)



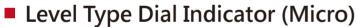
## ■ Level Type Dial Indicator (Micro)

For measuring parallel, flatness, straightness, roundness, concentricity, runout of geometric tolerance and etc.



Model No.	Measuring Range	Graduation	Accuracy	Remark
LD-9002L	0.0.8	0.005	0	Φ2mm Steel tip
LD-9002LR	0-0.8mm	0.005mm	8um	Φ2mm Ruby tip

Remark: Φ 38mm Large bezel







Model No.	Measuring Range	Graduation mm	Accuracy um	Remark
LD-9003				Φ 32mm Small bezel Φ2mm Steel tip
LD-9003R	0.0.2	0.002	4	Φ 32mm Small bezel Φ2mm Ruby tip
LD-9003L	0-0.2mm			Φ 38mm Large bezel Φ2mm Steel tip
LD-9003LR				Φ 38mm Large bezel Φ2mm Ruby tip
LD-9004L	0.014mm	0.001	3	Φ 38mm Large bezel Φ2mmSteel tip
LD-9004LR	0-0.14mm	0.001		Φ 38mm Large bezel Φ2mm Ruby tip

LD-9003L



Level Type Dial Indicator (Vertical)
Suitable for inspecting centering of holes and measuring geometric tolerance.





Model No.	Measuring Range	Graduation	Accuracy	Remark
LD-9001V	0-0.8mm	0.01mm	8um	Φ 32mm Small bezel, Φ2mm Steel tip
LD-9001VL				Φ 38mm Large bezel, Φ2mm Steel tip
LD-9003V	0-0.2mm	0.002mm	4um	Φ 32mm Small bezel, Φ2mm Steel tip
LD-9003VL				Φ 38mm Large bezel, Φ2mm Steel tip

Long Travel ±1.6mm

135°

Model No.	Measuring Range	Graduation	Accuracy	Remark
LD-9001LT	0-±1.6mm	0.01mm	8um	Φ 38mm Large bezel, long travel.



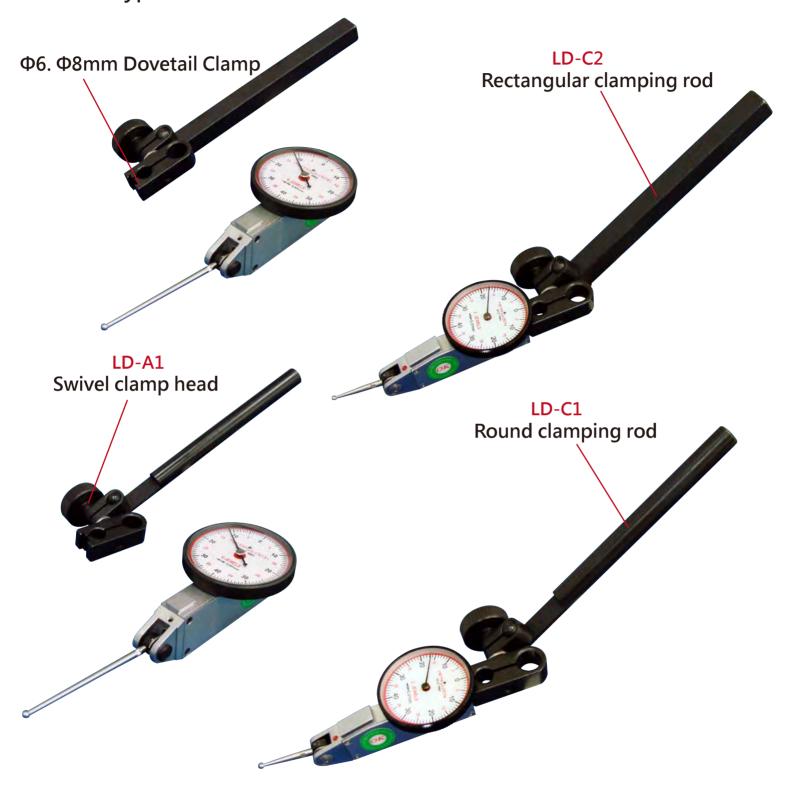
## ■ Measuring Inserts (For Level-Type Dial Indicators)



Model No.	Specification	Material	Remark
LD-12S2	Φ2*I 10mm - M1 0 6α	Steel	For LD-9001 & LD-9002 Series
LD-12R2	Ф2*L18mm M1.8-6g	Ruby	roi LD-9001 & LD-9002 Series
LD-3S2	Ф2*L12mm M2.0-6g	Steel	For LD-9003
LD-3R2	Ф2*L12mm M2.0-6g	Ruby	F01 LD-9005
LD-4S2	Ф2*L10mm M2.0-6g	Steel	For LD-9004
LD-4R2	Ф2*L10mm M2.0-6g	Ruby	F01 LD-9004
LD-1LS2	Ф2*L26mm M2.0-6g	Steel	For LD-9001L Series
LD-1LR2	Ф2*L26mm M2.0-6g	Ruby	For ED-9001E Series
LD-1SLS2	Ф2*L44mm M1.6-6g	Steel	For LD-9001SL Series
LD-1SLR2	Ф2*L44mm M1.6-6g	Ruby	For ED-90013E Series
LD-1LTS2	Φ2*L17mm M1.4-6g	Steel	For LD-9001LT
LD-MS4	Ф4*L13mm		For LD series
LD-MS6	Ф6*L13mm	Steel	Mounting shanks with dovetail grip
LD-MS8	Ф8*L13mm		3-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1



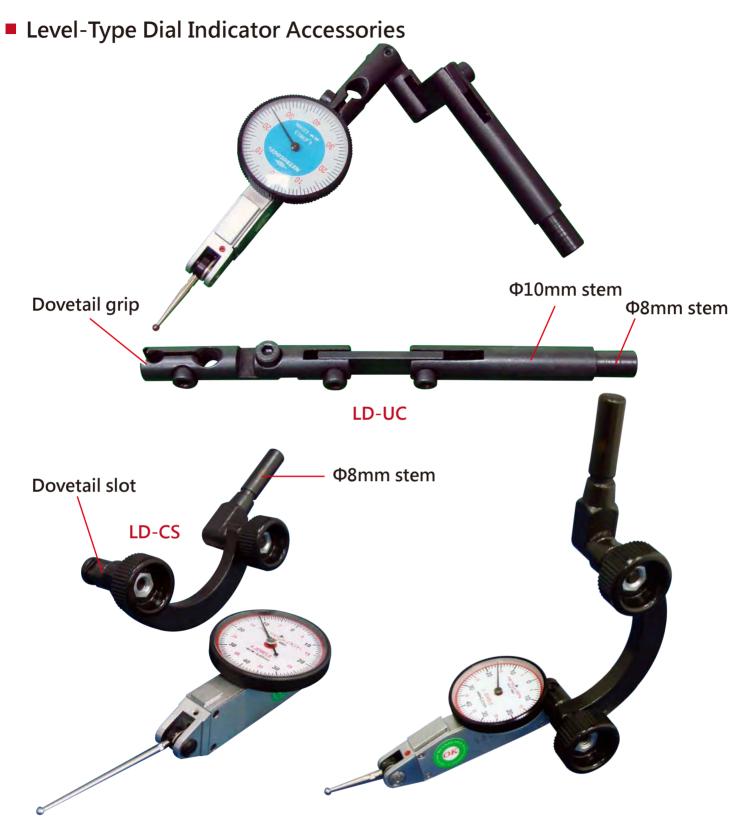
## ■ Level-Type Dial Indicator Accessories



Product	Model No.	Specification
Swivel holder	LD-A1	Φ6mm, Φ8mm Double fixing clamp with Dovetail grip
Cylindrical shank holder	LD-C1	Φ8mm Round Stem Overall length: 100mm
Rectangular shank holder	LD-C2	9*9mm Rectangular stem Overall length: 100mm

Remark: suitable for various brands of lever-type dial indicator.





Product	Model No.	Specification
Centering holder	LD-CS	Φ8mm mounting rod, Φ4mm dovetail clamp and C-type swivel clamp
Universal clamp	LD-UC	Φ4 ,Φ6mm swivel clamping points dovetail Φ8, Φ10mm universal stem. Overall length: 140mm

Remark: suitable for various brands of lever-type dial indicator.

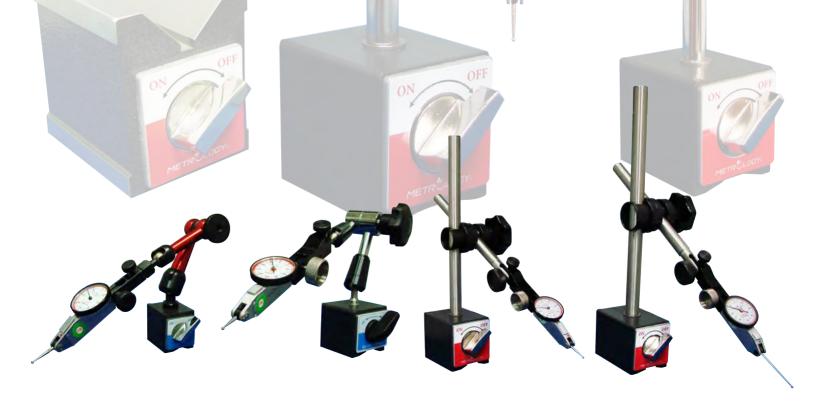


## MAGNETIC TOOL



- METROLOGY All new magnetic tools, original design and developed from Taiwan. Easy to fit on CNC machine, milling machines, grinding machine, and machine center for precision inspection.
- The MAGNETIC TOOL & stands are mainly used for pairing with all kinds of indicators to perform varies measurements.
- All stands come with permanent magnet, V type base, and side magnetic traction.

  Powerful magnetic atraction can carry large loads.
- High rigidity steel clamp head, stabilize rod, arm, plastic handle, strong locking force, and high stability.
- Our MAGNETIC TOOL. come in wide range of designs that meet all types of customer needs. Exceptional and trusted quality.





Magnetic Stands (Standard)





➤ METR OLOGY Standard series magnetic stands.



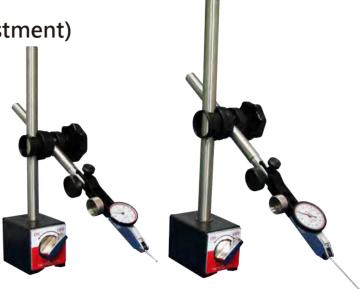
NA - J - I NI -	Base	Magnetic	Main ro	d (mm)	Vice rod (mm)		Weight
Model No.	(LxWxH)	Power	Length	Dia.	Length	Dia.	(kg)
MS-N80K	60x50x55mm	80kg	176	12	165	10	1.5
MS-NF80K	60x50x55mm	80kg	176	12	150	10	1.5
MS-NF100K	73x50x55mm	100kg	225	16	165	14	2.3
MS-NF130K	117x50x55mm	130kg	355	20	210	14	3.7
*Mounting hal	lo dio .Φ6 Ε θ. Φ θ Ωm	m (Evcont M	C NIOOK ath	or tupo with	strong fine	adiustmant	dovice)

\*Mounting hole dia.: Φ6.5 & Φ8.0mm. (Except MS-N80K, other type with strong fine-adjustment device)



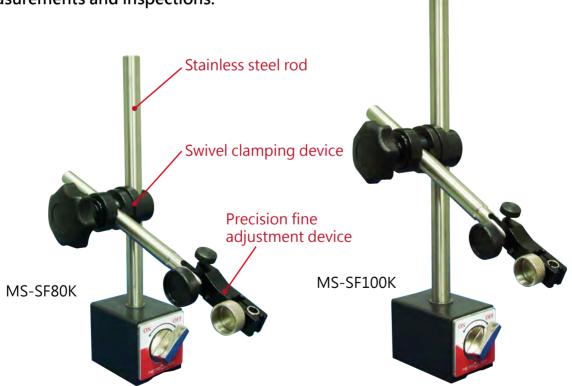
Magnetic Stands (Transfer & Precision Fine- adjustment)





- ➤ METR OLOGY Transfer series magnetic stands.
- ➤ Hardened steel swivel clamping and polished stainless steel rod, for stable locking positions.
- Magnetic base can be attached to smooth surface for measuring comparisons.

Precision fine-adjustment and strong structural design ensuring accurate measurements and inspections.



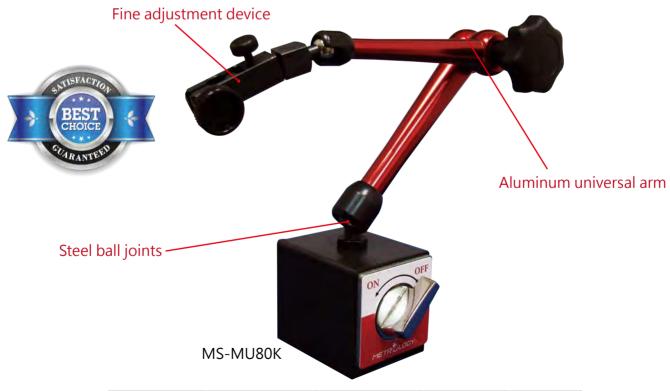
Base		Magnetic	Main Rod (mm)		Vice Rod (mm)		Weight
Model No.	(LxWxH)	Power	Length	Dia.	Length	Dia.	(kg)
MS-SF80K	60x50x55	80kg	200	14	165	12	1.5
MS-SF100K	73x50x55	100kg	250	16	180	14	2.3
*Mounting hole dia.: $\Phi$ 6.0 & $\Phi$ 8.0mm							



Magnetic Stand (Mechanical Universal & Fine-Adjustment)



- ➤ METROLOGY Mechanical universal magnetic stands.
- Lightweight aluminum body, mechanical universal direction arm with position lock, stainless steel ball joints.
- > Simple structural design, easy to operate, excellent position locking.

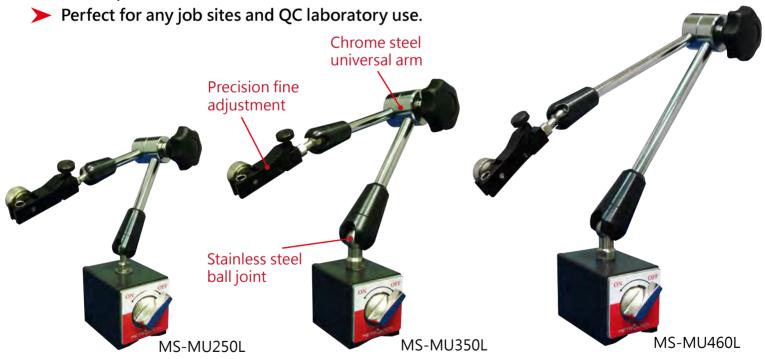


Model No.	Base (LxWxH)	Magnetic Power	Arm Length	Weight		
MS-MU80K	60x50x55 mm	80kg	290mm	1.4kg		
*Mounting hole dia.: Φ8.0mm						

Magnetic Stand (Mechanical Universal & Precision Fine-Adjustment)

(BEST CHOICE PROTESTANTIVE PROTES

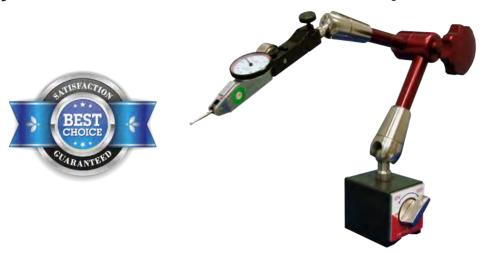
- ➤ METROLOGY Mechanical Universal Plus series magnetic stands.
- > Polish chrome treated, mechanical universal direction arm with unibody stainless steel ball joints and body.
- Precision fine-adjustment and strong structural design ensuring accurate measurements and inspections.



Model No.	Base (LxWxH)	Magnetic Power	Arm Length	Weight		
MS-MU250L	60x50x55 mm	80kg	255mm	1.4jg		
MS-MU350L	60x55x55 mm	80kg	350mm	1.8kg		
MS-MU460L	73x50x55 mm	100kg	460mm	2.1kg		
*Mounting hole dia.: Φ6.0 & Φ8.0mm						

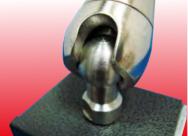


 Magnetic Stand (Hydraulic Universal & Precision Fine-Adjustment)



- ➤ METROLOGY Hydraulic Universal magnetic stands.
- Lightweight aluminum body, hydraulic structure, universal direction arm with position lock, stainless steel unibody ball joints.
- > Strong precision structure, fine adjustment, universal hydraulic arm.
- Perfect for any job sites and QC laboratory use.





Unibody stainless steel lower ball joint



Hydraulic clamping lock



Unibody stainless steel upper ball joint



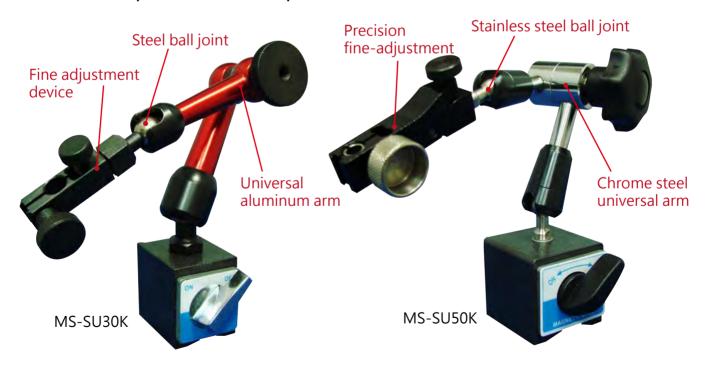
Precision fine-adjustment

Model No.	Base (LxWxH)	Magnetic Power	Arm Length	Weight			
MS-HU345L	60x50x55 mm	80kg	345mm	1.7kg			
*Mounting hole dia.: Φ6.0 & Φ8.0mm. Attached extension rod for expending the length of arm.							

Magnetic Stand (Mini Mechanical Universal)



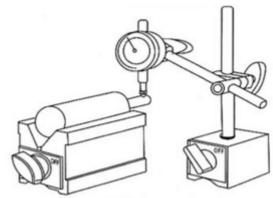
- ➤ METR OLOGY Mini Mechanical Universal magnetic stands.
- MS-SU30K Lightweight aluminum body, mechanical universal direction arm with position lock, stainless steel ball joints.
- ➤ MS-SU50K Polish chrome treated, mechanical universal direction arm with unibody stainless steel ball joints and body.
- > Unique structural design, easy to operate, and portable.
- > Suitable for inspection in confine spaces.



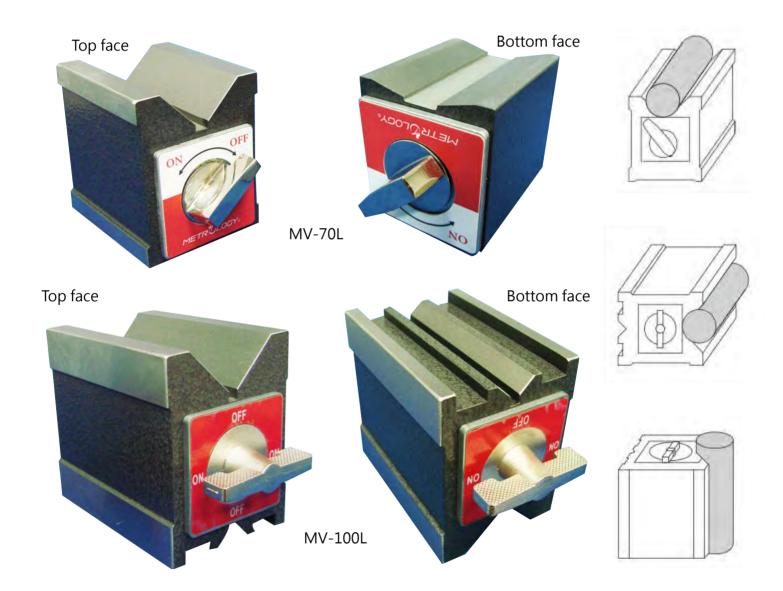
Model No.	Base (LxWxH)	Magnetic Power	Arm Length	Weight
MS-SU30K	35x30x35 mm	30kg	180mm	0.4kg
MS-SU50K	40x40x40 mm	50kg	187mm	0.7kg
*Mounting hole dia.: Φ6.0 & Φ8.0mm				



Magnetic Stand (V-Block)



- ➤ METR OLOGY Magnetic V-Block Series stand.
- ➤ Application: For round and 45 degree square objects inspections.



Model No.	Base (LxWxH)	Magnetic Power	V-width	Weight
MV-70L	70x60x72 mm	60kg	36mm	1.6kg
MV-100L	100x70x95mm	70kg	46mm	4.0kg

Remark: parallelism & squareness of V-groove with datum plane: 0.01 mm.



# Depth Gauge

For measuring depth, thickness, height, and step With base and interchangeable measuring rod



Model No.	Measuring Range	Resolution	Accuracy	Remark
DD-9200	0-200mm	0-200mm 0.01mm		With 0-10mm dial gage
DD-9200E	0-200mm / 8"	0.01mm / 0.0005"	15um	With 0-10mm digital dial gage
DD-9100EH	0-100mm / 4"	0.001mm / 0.0005"	5um	With 0-10mm digital dial gage

Remark: Above with base L80mm x T14.5mm & interchangeable measuring rod.

# Dial Gauge Depth Base

Suitable for any dial gauges with Ø8mm stems



**DB-9000S** 



**DB-9000L** 

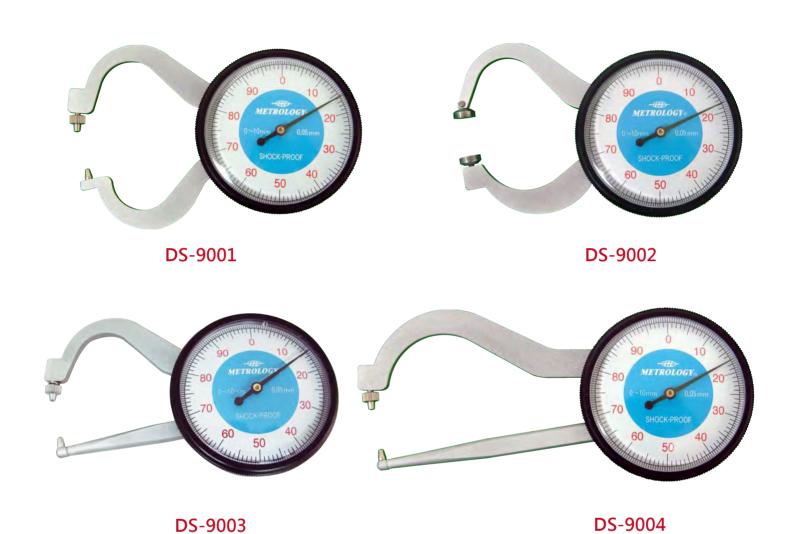
Model No.	Measuring Face	Hole Dia.	
DB-9000S	63*17mm	Φ 0	
DB-9000L	101.5*17mm	Φ8mm	





# Dial Snap Gauge

For measuring thickness, external dimension, and outside diameter.



Model No.	Measuring Range	Resolution	Accuracy	Remark	
DS-9001	002 003 0-10mm	0.05mm	0.1	L: 35mm Radius anvil	
DS-9002				L: 35mm Flat anvil	
DS-9003			0.1mm	L: 35mm Tube type anvil	
DS-9004				L: 60mm Tube type anvil	

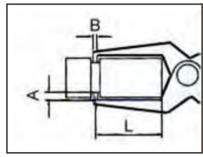
Graduation: 0.05mm

## Outside Dial Caliper Gauge

For measuring thickness, outside diameter, outside groove diameter.



Model No.	Measuring Range Accuracy Dimension			mension (mm)
OC-9000	0-20mm		A: 6	B: Φ 3 L: 60
OC-9020	20-40mm		A: 6	B: Φ 3 L: 60
OC-9040	40-60mm	nm 30um		B: Φ 3 L: 55
OC-9060	60-80mm		A: 6	B: Φ 3 L: 55
OC-9080	80-100mm		A: 6	B: Φ 3 L: 55



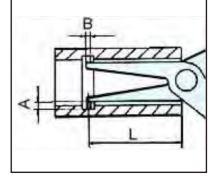
Graduation: 0.01mm

## ■ Inside Dial Caliper Gauge

For measuring width, inside diameter, inside groove diameter.



Model No.	Measuring Range	Accuracy	Diı	mension (	mm)
IC-9015	15-35mm		A: 3	В: Ф 3	L:50
IC-9035	35-55mm		A: 6	В: Ф 3	L:80
IC-9055	55-75mm	30um	A: 8	В: Ф 3	L:90
IC-9075	75-95mm	Soulli	A: 8	В: Ф 3	L:100
IC-9095	95-115mm		A: 10	В: Ф 3.2	L:150
IC-9115	115-135mm		A: 10	В: Ф 3.2	L:150



Graduation: 0.01mm

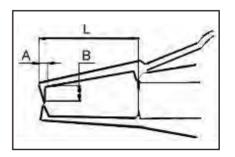


## ■ Digital Outside Caliper Gauge

For measuring thickness, outside diameter, outside groove diameter.



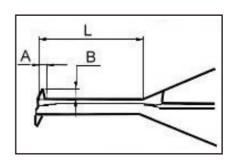
Model No.	Measuring Range	Accuracy	Dimension (mm)
OC-9000E	0-20mm		
OC-9010E	10-30mm		A.C.5. D.25
OC-9020E	20-40mm	±30um	A:6.5 B:25 L:80 R:0.75
OC-9030E	30-50mm		L:80 K:0.73
OC-9040E	40-60mm		



Resolution: 0.005mm / 0.0005"

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Model No.	Measuring Range	Accuracy	Dimension (mm)
IC-9005E	5-25mm		A:1 B:1.5 L:35 R:0.3
IC-9010E	10-30mm		A:2 B:3.5 L:50 R:0.5
IC-9020E	20-40mm	±30um	A:3 B:6.5 L:80 R:0.5
IC-9030E	30-50mm		A:3 B:8.5 L:80 R:0.5
IC-9040E	40-60mm		A:3 B:8.5 L:80 R:0.5



Resolution: 0.005mm/0.0005"



For comparison in measuring dimensions and form error of holes.



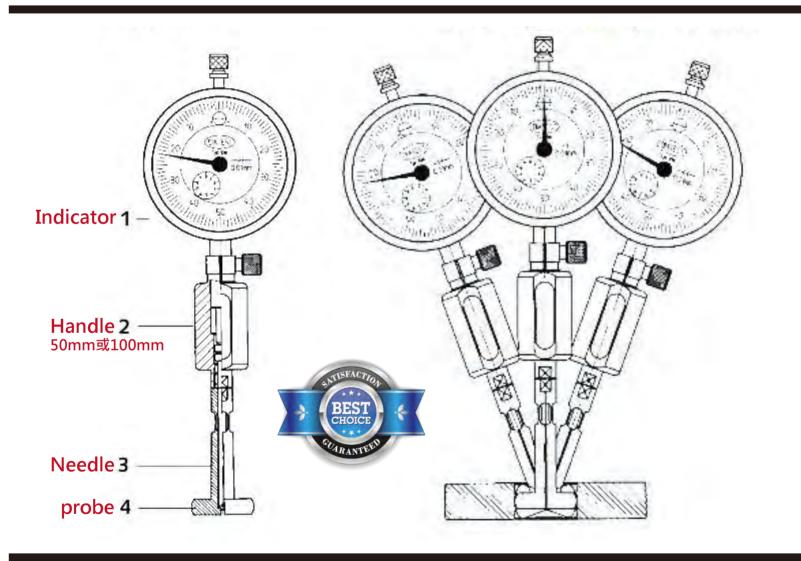
**Technic Combination** 

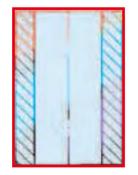
#### **Technical Specs**

Repeatability: 0.001mm(by hand) 0.0005mm(by measuring stand)

Travel error: 0.5~1.5mm Max 2% of the travel 1.75~40mm Max 1% of the travel

Material: hardened steel needle hardness 62-64HRC / chrome harden steel probe hardness HV1000

















For comparison in measuring dimensions and form error of holes.



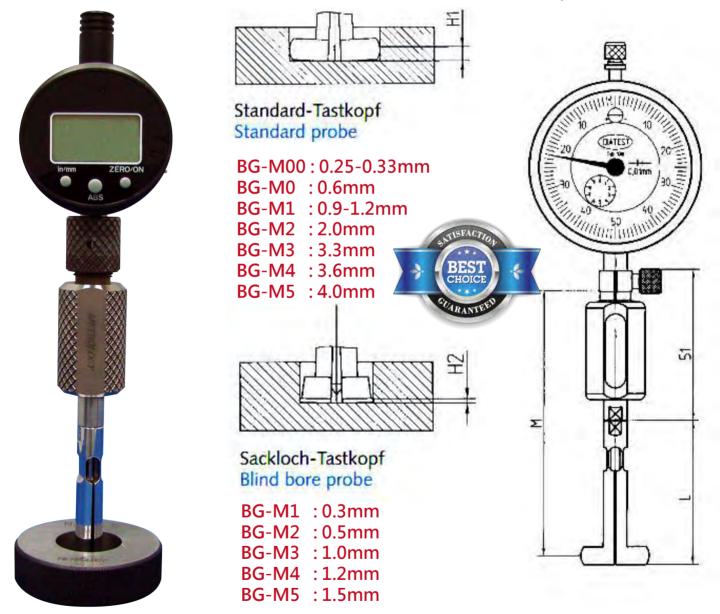
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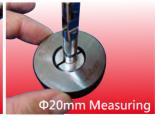
Material: hardened steel needle hardness 62-64HRC / chrome hardened steel probe hardness HV1000













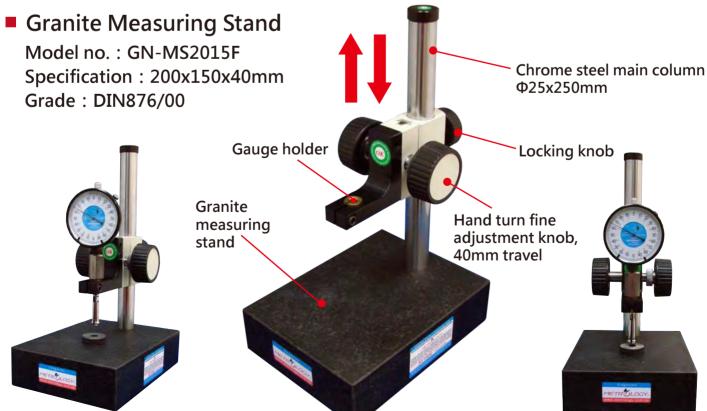


For comparison in measuring dimensions and form error of holes.



**Technic Combination** 







For comparison in measuring dimensions and form error of holes.



**Technic Combination** 

Model No. (set)	Model No. (probe)	Measuring Range (mm)	Model No. (Needle)	Model No. (Ring guage / mm)	Probe Length (mm)	Measuring Depth (mm)	
()	BG-T0.50	0.47-0.53		RG-0.50	(	1.5	
	BG-T0.55	0.52-0.58	BG-N00-030	RG-0.55		1.8	
BG-M00	BG-T0.60	0.57-0.67		RG-0.60	40.7	2.0	
BG-M00	BG-T0.70	0.65-0.77	DC N00 040	RG-0.70	19.5	2.5	
	BG-T0.80	0.75-0.87	BG-N00-040	RG-0.80		2.8	
	BG-T0.90	0.85-0.97		RG-0.90		3.0	
	BG-T1.0	0.95-1.15		RG-1.0			
	BG-T1.1	1.07-1.25		RG-1.1			
BG-M0	BG-T1.2	1.17-1.35	BG-N0-070	RG-1.2	19.5	11	
	BG-T1.3	1.27-1.45		RG-1.3			
	BG-T1.4	1.37-1.55		RG-1.4			
	BG-T1.75	1.50-1.90		RG-1.75		17	
	BG-T2.00	1.80-2.20	BG-N1-100	RG-2.00			
	BG-T2.25	2.05-2.45		RG-2.25			
	BG-T2.50	2.30-2.70	BG-N1-150	RG-2.50			
BG-M1	BG-T2.75	2.55-2.95		RG-2.75		22	
	BG-T3.00	2.80-3.20		RG-3.00	30.6		
	BG-T3.25	3.05-3.45		RG-3.25			
	BG-T3.50	3.30-3.70		RG-3.50			
	BG-T3.75	3.55-3.95		RG-3.75			
	BG-T4.0	3.70-4.30		RG-4.0			
	BG-T4.5	4.20-4.80		RG-4.5			
	BG-T5.0	4.70-5.30		RG-5.0			
	BG-T5.5	5.20-5.80		RG-5.5			
	BG-T6.0	5.70-6.30		RG-6.0		40	
BG-M2	BG-T6.5	6.20-6.80	BG-N2-270	RG-6.5	47.3		
	BG-T7.0	6.70-7.30	DG-N2-270	RG-7.0	47.3		
	BG-T7.5	7.20-7.80		RG-7.5			
	BG-T8.0	7.70-8.30		RG-8.0			
	BG-T8.5	8.20-8.80		RG-8.5			
	BG-T9.0	8.70-9.30		RG-9.0		50	
	BG-T9.5	9.20-9.80		RG-9.5			

Full set with probe, needle, ring gauge, handle, and wooden case. Can be purchased individually



For comparison in measuring dimensions and form error of holes.

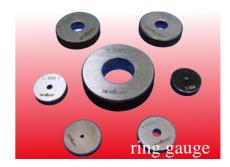


	Technic Comi	Jiiiatioii					
Model No.	Model No.	Measuring Range	Model No.	Model No.	Probe Length	Measuring Depth	
(set)	(probe)	(mm)	(Needle)	(Ring guage / mm)	(mm)	(mm)	
	BG-T10	9.40-10.60		RG-10			
	BG-T11	10.40-11.60		RG-11			
	BG-T12	11.40-12.60		RG-12		50	
	BG-T13	12.40-13.60		RG-13		30	
	BG-T14	13.40-14.60		RG-14			
BG-M3	BG-T15	14.40-15.60	BG-N3-310	RG-15	48.5		
	BG-T16	15.40-16.60		RG-16			
	BG-T17	16.40-17.60		RG-17			
	BG-T18	17.40-18.60		RG-18		90	
	BG-T19	18.40-19.60		RG-19			
	BG-T20	19.40-20.60		RG-20			
	BG-T21	20.40-21.60		RG-21	48.5	90	
	BG-T22	21.40-22.60		RG-22			
	BG-T23	22.40-23.60		RG-23			
	BG-T24	23.40-24.60		RG-24			
BG-M4	BG-T25	24.40-25.60	BG-N3-310	RG-25			
DO MI	BG-T26	25.40-26.60	DG-N3-310	RG-26		90	
	BG-T27	26.40-27.60		RG-27			
	BG-T28	27.40-28.60		RG-28			
	BG-T29	28.40-29.60		RG-29			
	BG-T30	29.40-30.60		RG-30			
	BG-T30/5	28.90-31.10		RG-30			
	BG-T32	30.90-33.10		RG-32			
BG-M5	BG-T34	32.90-35.10	DC N5 250	RG-34	10 5	100	
CIM-DQ	BG-T36	34.90-37.10	BG-N5-350	RG-36	48.5	100	
	BG-T38	36.90-39.10		RG-38			
	BG-T40	38.90-41.10		RG-40			

Full set with probe, needle, ring gauge, handle, and wooden case. Can be purchased individually



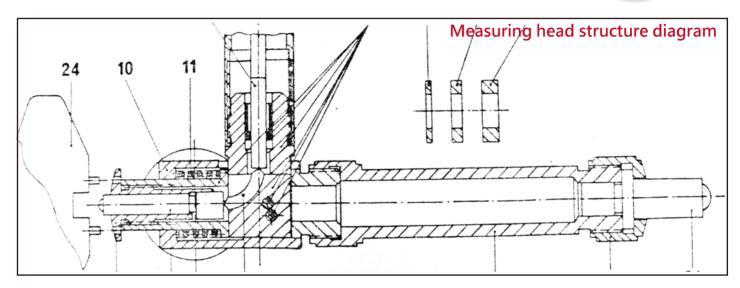






Bore Gauge For measuring bore diameter, roundness, shape and form error.





Specs.

Repeatability: 0.002mm

Measuring accuracy: refer to JIS B7517 standards

**Performance of Cylinder Gauge** 

Unit: um

Measuring	Permissible value for wide range		Permissible value for adjacent error		Permissi for re	ble value peated	Permissib for error		Permissil for erro		Measuring force
range (mm)	accuracy				accuracy		rotation of plunger		guide plate		N(gf)
runge (mm)	Grade A	Grade B	Grade A	Grade B	Grade A	Grade B	Grade A	Grade B	Grade A	Grade B	
18 to 35											4 max
35 to 60									1	2	(408)
50 to 100	5	10	2	4	2	2 3	2	4	1	2	5 max
100 to 160	3	10	2	4	2	3	2	4			(510)
160 to 250									2	2	6 max
250 to 400									2	3	(612)

Remark: The values in this table are referred to 20 °C temperature

 Standard kit with bore gauge handle, measuring head, full set measuring rod. (Indicator optional)





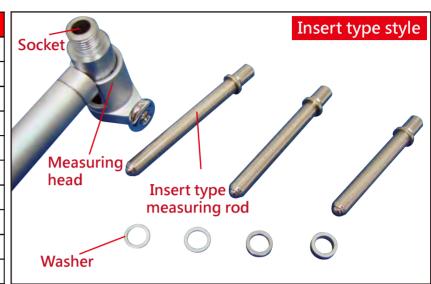






# Bore Gauge (Insert Type) For measuring bore diameter, roundness, shape and form error.

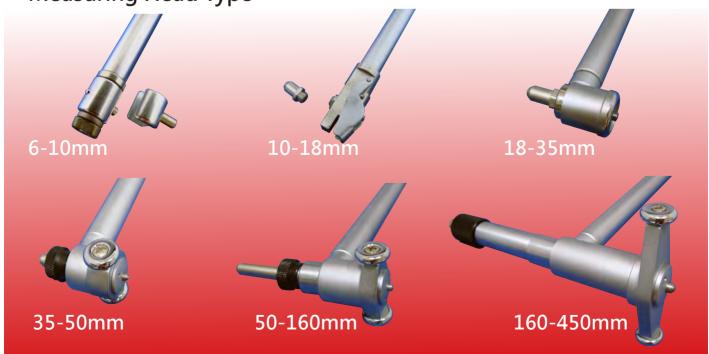
Model No.	Measuring Range	Measuring Depth
BG-9001N	6-10mm	40mm
BG-9002N	10-18mm	100mm
BG-9003N	18-35mm	125mm
BG-9004N	35-50mm	150mm
BG-9005N	50-100mm	150mm
BG-9006N	50-160mm	150mm
BG-9007N	160-250mm	400mm
BG-9008N	250-450mm	400mm
BG-9009N	250-600mm	400mm
BG-9010N	400-800mm	400mm



#### Extension Rods



## ■ Measuring Head Type







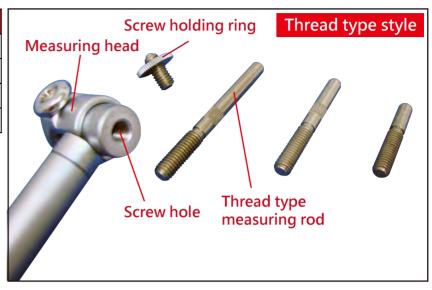


BG-9250S 250-450mm

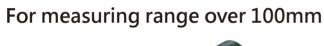


Bore Gauge (Thread Type)
 For measuring bore diameter, roundness, shape and form error.

Model No.	Measuring Range	Measuring Depth
BG-9035S	35-50mm	150mm
BG-9050S	50-100mm	150mm
BG-9100S	100-250mm	200mm
BG-9250S	250-450mm	400mm



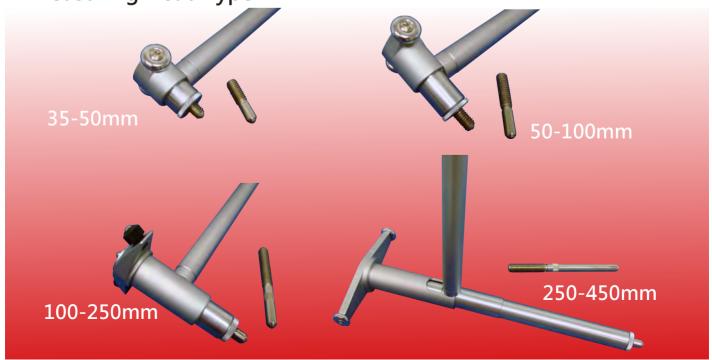
Extension Rods







■ Measuring Head Type





# Dial Thickness Gauge

For measuring thickness of varies objects such as leather, paper, plastic sheets, metal sheets, metal plates, and etc.



Model No.	Measuring Range	Graduation	Accuracy	Remark
DT-9001				Deep throat L: 10mm Mini type
DT-9002	0.10	0.01mm	15um	Deep throat L: 26mm Light-weight type
DT-9003	0-10mm			Deep throat L: 30mm Shockproof type
DT-9004				Deep throat L: 120mm Jewel type
DT-9025	0-25mm		20um	Deep throat L: 30mm Jewel type
DT-9001H	0-1mm	0.001	4um	Deep throat L: 30mm
DT-9005H	0-5mm	0.001mm	12um	Jewel & Shockproof type



# ■ Dial Thickness Gauge (Special Type)









**DT-9000RL** 



Model No.	Measuring Range	Graduation	Accuracy	Remark
DT-9000RL				Deep throat L: 100mm Roller type
DT-9000TU	0.10	0.01mm	1.5	Deep throat L: 30mm Tube type
DT-9001GI	0-10mm		U.UTIIIII	n 15um
DT-9002GI				Deep throat L: 62.5mm Interchangeable anvil



## ■ Digital Dial Thickness Gauge

For measuring thickness of varies objects such as leather, paper, plastic sheets, metal sheets, metal plates, and etc.



Model No.	Measuring Range	Resolution	Accuracy	Remark	
ET-9010		0.01mm/0.0005"	20um	Deep throat L: 30mm	
ET-9010L		0.01mm/0.0005	20um	Deep throat L:120mm	
ET-9010HN	0.10/0.4?		15um	Deep throat L: 30mm Normal accuracy	
ET-9010HH	0-10mm/ 0.4"	0.001mm/0.00005	0.001mm/0.00005	8um	Deep throat L: 30mm High accuracy
ET-9010H				0.00111111/0.00003	5um
ET-9010HL			5um	Deep throat L: 120mm High accuracy	



# ■ Digital Dial Thickness Gauge (Special Type)









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Model No.	Measuring Range	Resolution	Accuracy	Remark
ET-9000RL				Deep throat L: 100mm Roller type
ET-9000TU	0-10mm/ 0.4"	0.01 /0.0005"	/0.000 <i>5</i> "	Deep throat L: 30mm Tube type
ET-9001GI	0-10mm/ 0.4	0.01mm/0.0005"	20um	Deep throat L: 30mm Interchangeable anvil
ET-9002GI				Deep throat L: 62.5mm Interchangeable anvil



# ■ Dial Height Gauge (Single Column)









Model No.	Measuring Range	Graduation	Accuracy
DH-9150S	0-150mm		0.04mm
DH-9200S	0-200mm	0.02mm	0.06mm
DH-9300S	0-300mm		0.08mm

Material: Hardened stainless steel

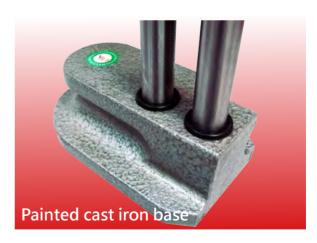


# ■ Dial Height Gauge (Double Column)









Model No.	Measuring Range	Graduation	Accuracy
DH-9300D	0-300mm		0.10mm
DH-9450D	0-450mm	0.01mm	0.14mm
DH-9600D	0-600mm		0.18mm

Material: Hardened stainless steel (Except base)

Digital Height Gauge (Single Column)



# Absolute

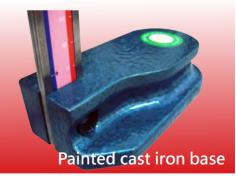
Metrology absolute series digital height gage features absolute sensor measuring system, for fast and reliable measurement, no need to repeatedly reset zeros, even after power down or replacing battery, the original data stays the same, also no induction speed limit.

SPC port allows data import through USB. No software required, data can be transfer directly to Excel.









#### Button Functions

in/mm: Imperial/ metric conversion

O/ABS : Set zero at any position/

Absolute& increment value conversion

**ORIGIN**: Absolute zero

**HOLD**: Memory display value

( ): Turn on/off Key



■ Digital Height Gauge (Single Column)





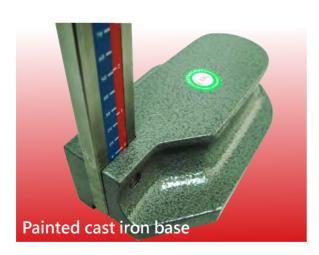
Model No.	Measuring Range	Resolution	Accuracy
EH-9150SA	0-150mm / 6"		0.04mm
EH-9200SA	0-200mm / 8"	0.01mm / 0.0005"	0.06mm
EH-9300SA	0-300mm / 12"		0.08mm

Optional accessories: SPC data output cable (DO-ABW)

# ■ Digital Height Gauge (Single Column)







Model No.	Measuring Range	Resolution	Accuracy
EH-9500S	0-500mm / 20"		0.10mm
EH-9600S	0-600mm / 24"	0.01/0.0005"	0.12mm
EH-9800S	0-800mm / 32"	0.01mm / 0.0005"	0.14mm
EH-91000S	0-1000mm / 40"		0.16mm

Material: Hardened stainless steel (Except base)





■ Digital Height Gauge (Double Columns)







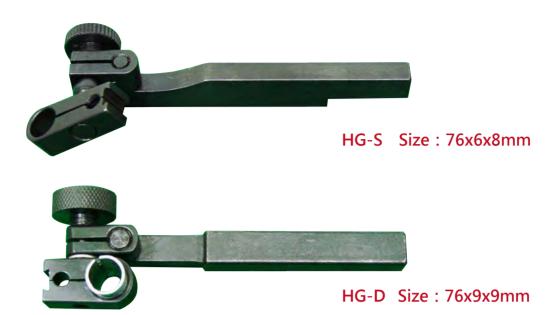


Model No.	Measuring Range	Resolution	Accuracy
EH-9300D	0-300mm / 12"		0.10mm
EH-9450D	0-450mm / 18"	0.01mm / 0.0005"	0.14mm
EH-9600D	0-600mm / 24"		0.18mm

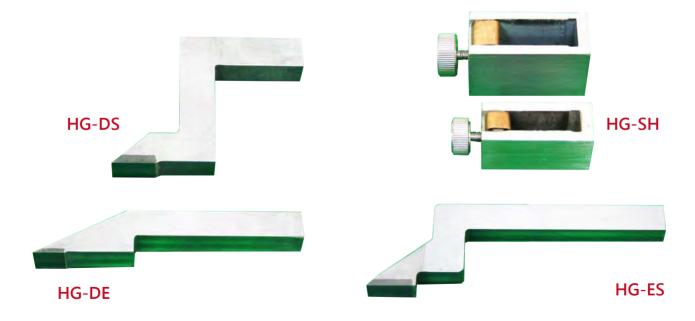
Material: Hardened stainless steel (Except base)



# Height Gauge Accessories



Product	Model No.	Remark
Rectangular Clamp	HG-S	For ≤300mm Single column height gauge
	HG-D	For double column & > 300mm Single column
		height gauge (with Φ4,Φ8 dovetail clamp)



Product	Model No.	Remark
Tungsten Steel	HG-DS	$40x6x8mm$ , For $\leq 300mm$ Single column dial height gauge
	HG-ES	76x6x8mm, For ≤300mm Single column digital height gauge
Scriber	HG-DE	80x9x9mm, For >300mm Single column height gauge &
	HG-DE	≥300mm double column height gauge
Scriber Holder	HG-SH	Brand, Model No., Type of Height gauge instructed by customer.